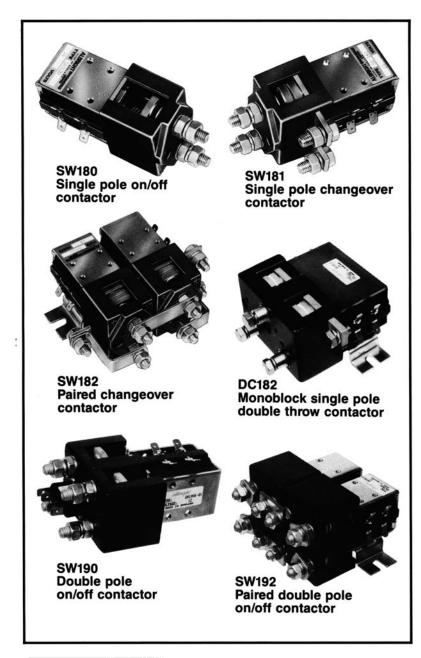
CURTIS / Allright ELECTRIC VEHICLE DC CONTACTORS

SW180 & SW190 SERIES

CURTIS



UNIQUE RANGE

The SW180 series of contactors has been designed for direct current loads, particularly motors as used on electric vehicles such as industrial trucks, airport tractors, etc.

They have double breaking main contacts with silver alloy contact tips, which are weld resistant, hard wearing and have excellent conductivity.

The range comprises: Single Pole, on/off types (SW180), Double Pole, on/off types (SW190), Single Pole, changeover types (SW181), Single Pole, normally closed types (SW185) and paired versions of these for motor reversing (SW182, DC182 and SW192).

COMPACT SIZE

The contactors are compact in size and are fully serviceable, with a full range of spare parts available.

EASY INSTALLATION

Mounting is by means of 5mm tapped holes in the switch frame together with a range of mounting brackets complete with screws and washers.

Coil connections are by means of 6mm spades of which two are supplied per terminal.

Contactor types SW182, DC182, SW184, DC184, SW189 and SW192 are supplied as an assembly which includes a mounting bracket as a standard feature.

Mounting attitudes are detailed in the drawings on the following nages

CONTACTORS IN THE SERIES

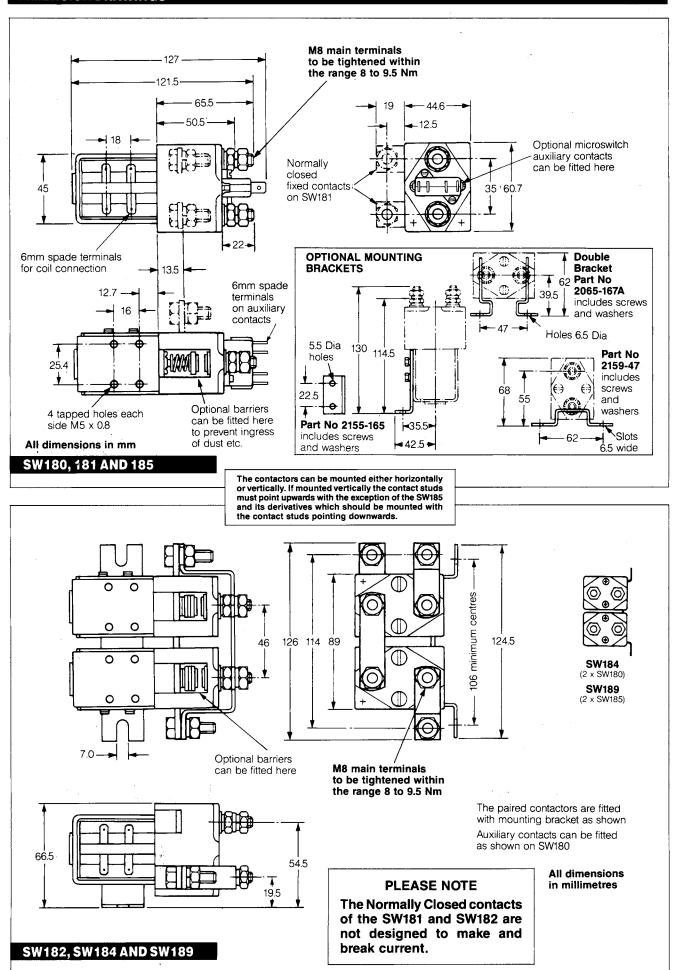
| SW180 | SINGLE POLE SINGLE THROW | SW184 | 2 x SW180 ON DOUBLE BRACKET | | |
|-------|------------------------------------|-------|--------------------------------------------|--|--|
| SW181 | SINGLE POLE DOUBLE THROW | | | | |
| DC182 | MONOBLOCK SINGLE POLE DOUBLE THROW | SW185 | SINGLE POLE SINGLE THROW (normally closed) | | |
| | (for motor reversing) | SW189 | 2 x SW185 ON DOUBLE | | |
| | PAIRED SINGLE POLE DOUBLE | | BRACKET | | |
| | THROW ON DOUBLE BRACKET | SW190 | DOUBLE POLE SINGLE THROW | | |
| | (tor motor reversing) | SW192 | PAIRED DOUBLE POLE | | |
| DC184 | MONOBLOCK | J | SINGLE THROW | | |
| | 2 x SW180 | | (for motor reversing) | | |

OPERATING COILS

Coil voltages ranging from 6 to 240 are available and these are wound for D.C. operation.

However coils can be fitted with a bridge rectifier for use from A.C. supplies.

Coils are normally wound for intermittent duty (up to 70% "on" time) but continuous duty version (100%) are also available.



DIMENSION DRAWINGS

105

0

121.5

18 |

65.5

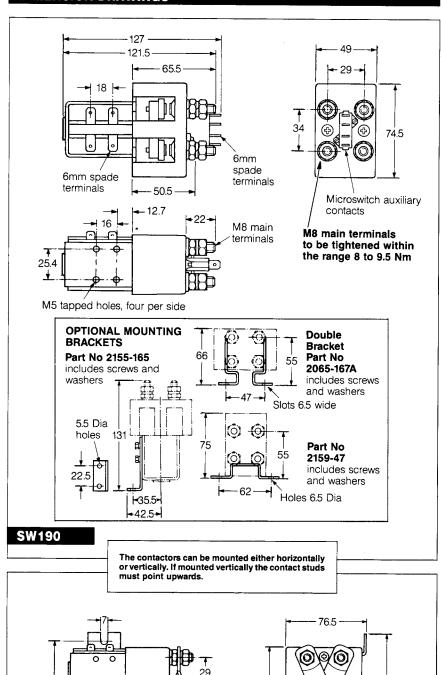
0 0

34.5-

6mm spade

terminals

SW192



0

0

(

M8 main terminals

to be tightened within

the range 8 to 9.5 Nm

125.5

-223

98

M8 main terminals

Pull-in voltages are approximately 60% and 66% of the rated voltage for intermittent and continuously rated types respectively.

Drop out voltage is nominally 10% of rated voltage.

Variations from these pull-in and drop-out figures can be engineered to suit particular applications.

CONTACTOR PAIRS

The contactors can be mounted in pairs on a common bracket together with inter-connecting electrical links. The most important of these arrangements are the motor reversing circuits provided by the SW182, DC182 and SW192 contactor pairs.

The SW182 and DC182 types have a built in failsafe so that if both coils are energised simultaneously the contact design creates an open circuit situation.

The SW192 types have fast drop-out times (approx 5 m.sec.) and relatively slow pull-in times (approx 20 m.sec). Therefore motor direction changes can be undertaken without risk of all contacts being closed at the same time. However, certain types of coil suppression, such as diodes, substantially increase drop-out times and care must be taken to ensure suitable suppression is fitted, e.g. diode and resistor in series.

MAGNETIC BLOWOUTS 'B'

The contactors can be fitted with permanent magnet blowouts. These enable the contacts to switch D.C. voltages of 48 or higher. Fitting of blowouts to single pole types makes the contacts polarity sensitive and the **Positive markings** on the top cover of the contactor **must** be observed.

Double pole types are not polarity sensitive when blowouts are fitted.

The suffix 'B' denotes the fitting of magnetic blowouts, for example SW180B.

AUXILIARY CONTACTS 'A'

A double circuit normally open, normally closed microswitch can be fitted which has a D.C. resistive rating of 5 Amperes at 24v.

The suffix 'A' should be added to the type number when an auxiliary contact is required, for example, SW180A.

Note: Auxiliary contacts cannot be fitted to the SW192 type.

LARGE CONTACTS 'L'

The SW180 range of contactors have standard contacts which are 10.3 mm diameter. These are suitable for

the majority of applications where switching conditions are relatively light, particularly on electronically controlled vehicles. However, in applications where more severe conditions exist, e.g. pump motor switching, all types are available with larger contacts 15.2 mm diameter. The suffix 'L' denotes larger contacts.

PROTECTION

Optional barriers can be fitted into contact housings, except for SW190 and SW192, to protect against environmental dust etc.

Magnetic blowouts should not be used with closed contact housings.

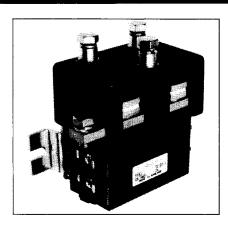
DC182 & DC184

The DC182 motor reversing contactors have a monoblock construction. They comprise two single pole changeover contactors configured in such a way so that all the necessary links for DC motor reversing applications are contained within the contact housing.

This results in a neat compact design which is compatible with modern electronic control systems.

The main terminals can be configured in a variety of ways in order to suit the application layout.

All the features described in this brochure for the other contactors in the \$W180 range apply to the DC182.



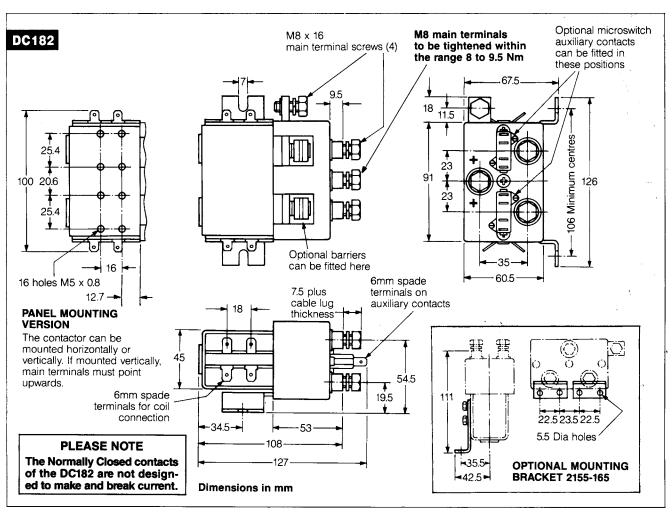
Similarly all the optional extras listed apply:

Magnetic blowouts (suffix B) Auxiliary contacts (suffix A) Large contact tips (suffix L) A variety of methods for mounting the contactor are available:

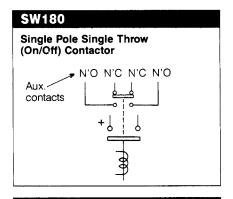
(1) An integral bracket. (2) Tapped holes in the contactor frame for direct panel mounting. (3) A separate bracket, part number 2155-165 for mounting the contactor at 90° to a panel.

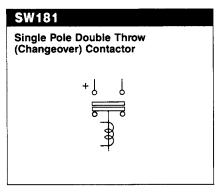
The DC182 is physically and electrically interchangeable with the SW182 reversing contactor.

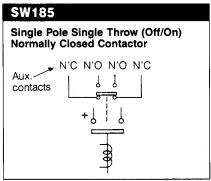
A paired single pole on/off contactor can also be supplied. This is the type DC184 and this contactor can also have integral links for the main poles if required.

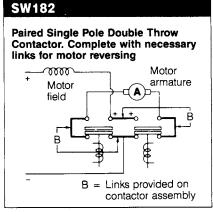


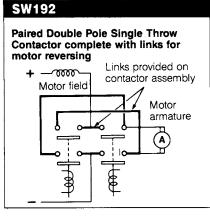
CONNECTION DIAGRAMS

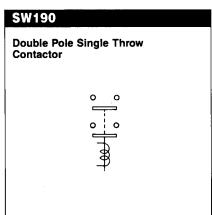


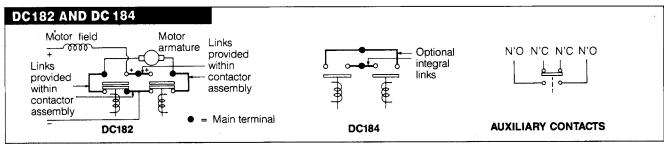












CONTACTOR WEIGHTS

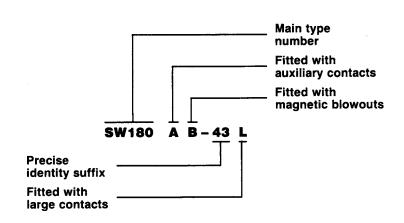
Add 20 gms for each auxiliary

Add 50 gms for each set of blowout magnets.

SW180 640 gms SW181 780 gms SW182 1680 gms SW184 1350 gms SW185 655 gms SW189 1380 gms SW190 760 gms SW192 1660 gms

DC182 1660 gms .DC184 1450 gms

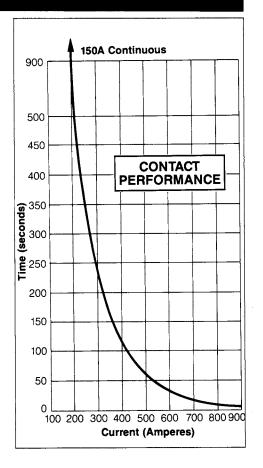
EXPLANATION OF CONTACTOR TYPE NUMBERS



| | Auxiliary Contacts | Magnetic Blowouts | Mounting Brackets | Large Contact Tips | Closed Contact Housing |
|-----------------------------------------------------------|-----------------------|----------------------|----------------------|--------------------------|------------------------------|
| SW180 | 0 | 0 | 0 | 0 | 0 |
| SW181 | 0 | 0 | 0 | 0 | 0 |
| SW182 | 0 | · . 0 | S | 0 | 0 |
| SW184 | 0 | 0 | S | 0 | 0 |
| SW185 | 0 | 0 | 0 | 0 | 0 |
| SW189 | 0 | 0 | S | 0 | 0 |
| SW190 | 0 | 0 | 0 | 0 | N |
| SW192 | N | 0 | S | 0 | N |
| DC182 | 0 | 0 | S | 0 | 0 |
| DC184 | 0 | 0 | S | 0 | 0 |
| O = Optional Extra S = Standard Feature N = Not Available | | | | | |

| COIL RESISTANCES FOR POPULAR VOLTAGES | | | | | | | |
|---------------------------------------|--------|--------|--------|--------|--------|--------|--------|
| | 12V DC | 24V DC | 36V DC | 48V DC | 60V DC | 72V DC | 80V DC |
| Intermittently rated coils (ohms) | 5 | 17 | 44 | 73 | 102 | 150 | 212 |
| Continuously rated coils (ohms) | 13 | 44 | 102 | 150 | 282 | 427 | 427 |

| PERFORMANCE DATA | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Thermal current rating (100%) | 150 Amperes |
| Intermittent current rating 30% duty 40% duty 50% duty 60% duty 70% duty | 275 Amperes 240 Amperes 225 Amperes 200 Amperes 180 Amperes |
| Typical fault currents which can be ruptured (5ms to SW180 and SW185 SW180B and SW185B SW181*, SW182* and DC182* SW181B*, SW182B* and DC182B* SW190 and SW192 SW190B and SW192B * Normally open contacts, not normally closed co | 1000 Amperes at 48V D.C. 1000 Amperes at 96V D.C. 1000 Amperes at 48V D.C. 1000 Amperes at 96V D.C. 1000 Amperes at 80V D.C. 600 Amperes at 120V D.C. |
| Maximum recommended contact voltages SW180 and SW185 SW180B and SW185B SW181, SW182 and DC182 SW181B, SW182B and DC182B SW190 and SW192 SW190B and SW192B | 48V D.C. 96V D.C. 48V D.C. 96V D.C. 96V D.C. 120V D.C. |
| Typical voltage drop across contacts per 100 Amp SW180 and SW185 SW190 and SW192 SW181, SW182 and DC182 (normally open contact SW181, SW182 and DC182 (normally closed contact SW181, SW182 and DC182 (normally closed cont | 30mV (per pole) 40mV ts) 30mV |
| Mechanical life | > 5 x 10 ⁶ |
| Coil power dissipation Intermittently rated types Continuously rated types | 30-40 Watts 10-15 Watts |
| Maximum pull-in voltage (coil at 20°C) Intermittently rated types Continuously rated types | 60%V 66%V |
| Typical drop-out voltage | 10-20%V |
| Pull-in time approx (n/o contacts to close) | 30ms |
| Drop-out time approx (n/o contacts to open) Without suppression With diode suppression With diode and resistor (depending on value) | 8ms 60ms 25ms |
| Main contact changeover time (SW181, SW182 and Normally closed to normally open Normally open to normally closed | d DC182) 12ms 5ms |
| Typical contact bounce period | 3ms |
| Auxiliary contact thermal current rating | 5 Amperes |
| Auxiliary contact switching capacities (resistive loa | 5A at 24V D.C. 2A at 48V D.C. 0.5A at 240V D.C. |



All the performance data figures should be used as a guide only. Alternative ratings may be considered according to applications.